



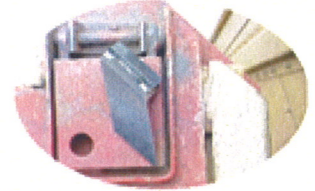
AUTORACK SEAL SAFE DOOR STABILIZER

APPLICATION INSTRUCTIONS FOR TRI-LEVELS

MODEL NUMBERS ZT-516-BR/AL, ZT-516-BL/AR (2 EACH REQUIRED ON C-DECK) & ZT-517-BR/AL, ZT-517-BL/AR (2 EACH REQUIRED ON B-DECK)

PIVOT BOLT HARDWARE KIT FOR SEAL SAFE DOOR (DM100192) NEEDS TO BE NEW BEFORE APPLICATION OF STABILIZER.

IMPORTANT: Car must be on straight and level track before application.



- Step 1: Locate the side of the stabilizer (ZT-517 BR/AL or BL/AR) flush against the hinged bridge plate barrel support on B-deck.
- Step 2: Close the door and confirm both door locks are engaged into the door lock receivers.



ZT-516-BL/AR SHOWN

- Step 3: Push the vertical strut of the door outwardly away from the deck.
- Step 4: While holding the door outward, push the stabilizer towards the door until it makes contact with the vertical strut.



Step 5: Clamp the door stabilizer into place. (as shown)



- Step 6: Double check that the stabilizer is flush against the hinged bridge plate barrel support and touching the door.
- Step 7: Apply full length weld as shown in the areas marked.
- Step 8: Open and close the door several times to determine there's no interference and that both door locks are fully engaged.
- Step 9: Repeat steps 1 thru 8 using part numbers ZT-516-BR/AL, BL/AR on C-deck.

